

Work Order ID 111311

111311

Page 1

January-10-14 12:32:39 PM

Item ID: D4652-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Air Valve, 1.16 Id Disk Type
 Start Date: 1/10/14 Start Qty: 191.00 *191* Cust Item ID:
 Required Date: 1/10/14 Req'd Qty: 191.00 *191* Customer:
 Reference: disassemble

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4652	B

110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK: 191 X D4652-1 B103831								

REMOVE NUT D4652-3
AND RE-IDENTIFY

D4652-1 & D4652-3 TO BE RE-IDENTIFIED WITH NEW B/N

DAS
27
9-89

120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
32
9-89
14/01/14 191

14/1/14

191

14-01-14

Work Order ID 111311

111311

Page 2

January-10-14 12:32:39 PM

Item ID: D4652-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/10/14 Start Qty: 191.00

191

Cust Item ID:

Required Date: 1/10/14 Req'd Qty: 191.00

191

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

_____ 14-01-15

_____ 14-01-15

Picklist Print

January-10-14 12:32:39 PM

Page 1

Work Order ID: 111311

Parent Item: D4652-1

Parent Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/10/14

Required Date: 1/10/14

Start Qty: 191.00

Required Qty: 191.00

Comments: Ipp RevA 12.05.31 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4652-1 Air Valve, 1.16 Id Disk Type		Manufactured	No				Each	0.0000		191		111311	
D4652-3 Mounting Nut		Manufactured	No				Each	0.0000		-191		3103831	

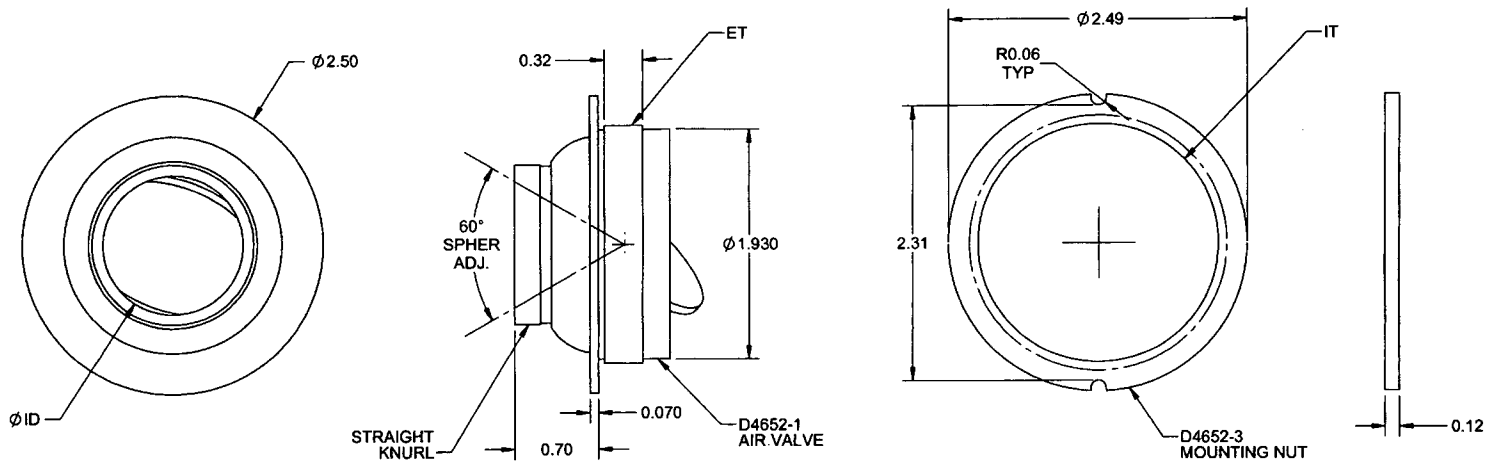
5799

191

DAS
32
9-89

14/01/14

SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/ MOUNTING NUT

RELEASED
2013-01-30

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	MATERIAL	COLOR	INSIDE DIAMETER "ID"	MOUNTING NUT TYPE	EXTERNAL THREAD "ET"	INTERNAL THREADS "IT"	WEIGHT (lbs)
D4652-1	AIR VALVE	BIRK AEROSPACE CORPORATION	AV264301-2	PLASTIC	BLACK	1.16	N/A	2.00-24 UNS-2A	N/A	0.08
D4652-3	MOUNTING NUT	BIRK AEROSPACE CORPORATION	AV264301-2	ALUMINUM	GRAY	N/A	ALUMINUM	N/A	2.00-24 UNS-2B	0.02

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE
- 8) PURCHASE TOGETHER UNDER VENDOR P/N AV264301-2

B	ADD P/N TABLE/DESCRIPTION	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4652	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	AIR VALVE	NTS
DATE	12.11.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

11/3/11
1917 103831